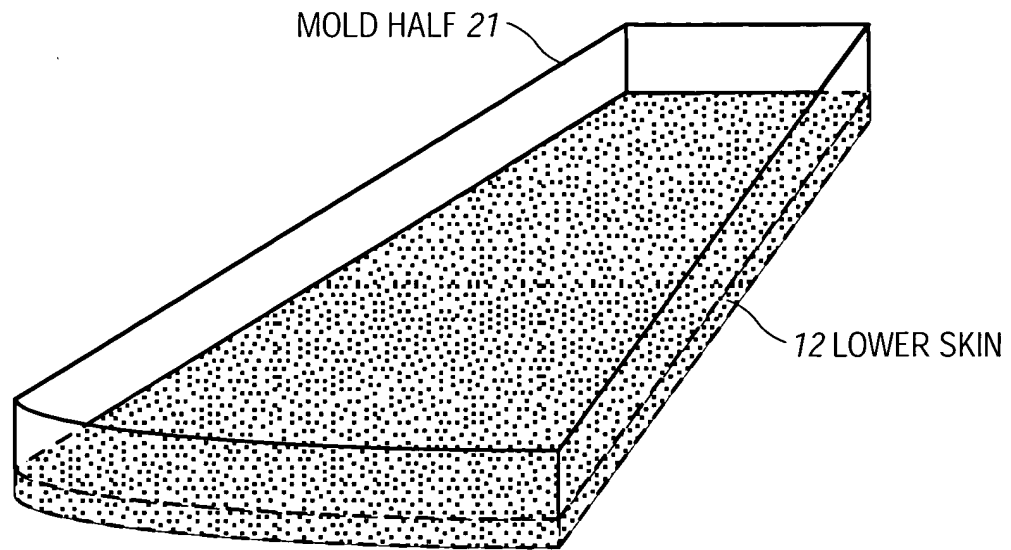


SKIN OR LAMINATE FOR ONE SIDE OF A STRUCTURE

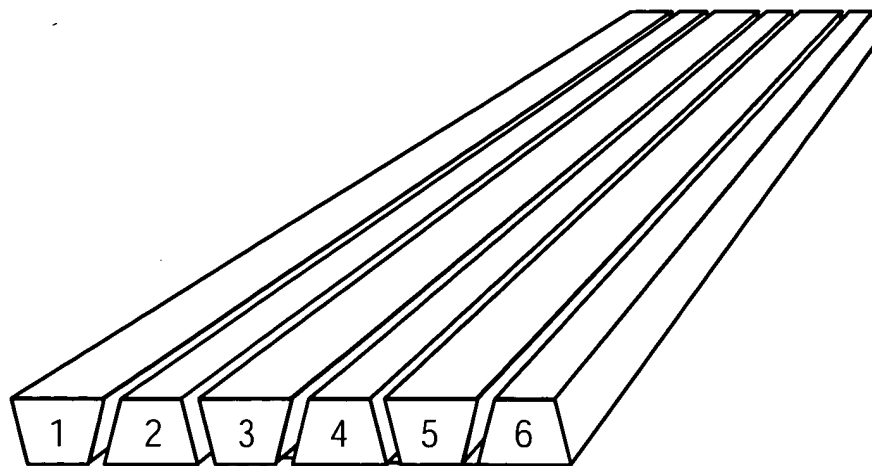
**FIG. 1**

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SKIN OR LAMINATE RESTING ON INNER SURFACE  
OF ONE MATCHED MOLD HALF

**FIG. 2**

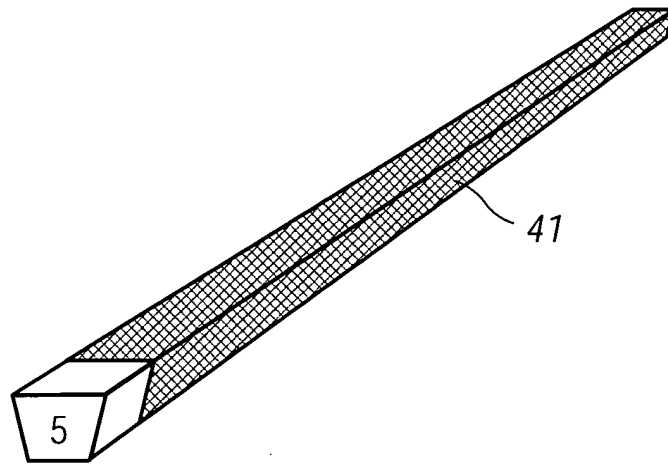


SERIES OF SIX MANDRELS

**FIG. 3**

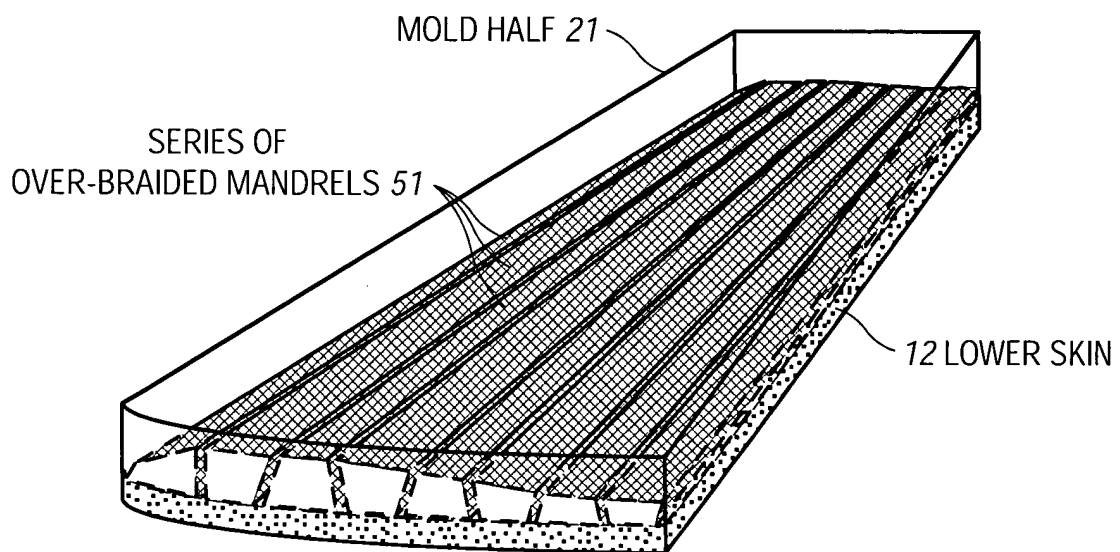
FIG. 2

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UNIMPREGNATED FIBERS BRAIDED OVER MANDREL NUMBER 5

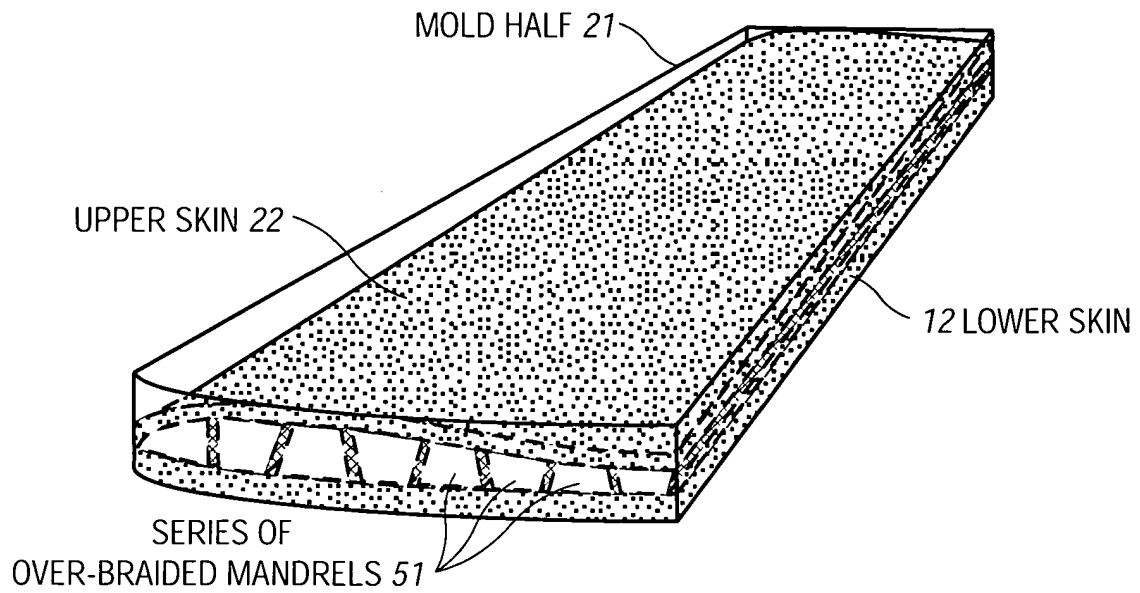
**FIG. 4**



OVER-BRAIDED MANDRELS ON SKIN ON MOLD HALF

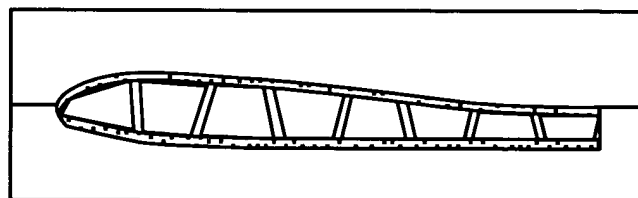
**FIG. 5**

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UPPER SKIN RESTING ON  
OVER-BRAIDED MANDRELS ON SKIN ON MOLD HALF

**FIG. 6**



TWO SKINS, SEPARATED BY OVER-BRAIDE MANDRELS,  
INSIDE MATCHED MOLDS

**FIG. 7**